



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-7
Job Sheet 176375



Part No: D3065-7

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/27/18

Description:

Type: Stock

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Waterjet		SC 4/27/18
100	Waterjet	40 pcs	4/27/18	4/27/18	0.00	1.47	Waterjet1		SC 4/27/18
120	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC8		38
130	Small Fab	40 pcs	4/27/18	4/27/18	0.00	0.00	Small Fab		9-89
140	Brake NC	40 pcs	4/27/18	4/27/18	0.02	1.23	Brake NC 1		DAS 1
150	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs	4/27/18	4/27/18	0.00	0.71	HandFinish1		SC 4/27/18
170	QC	40 pcs	4/27/18	4/27/18	0.00	0.00	QC7-2		9-89
180	Packaging	40 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	40 Ea	4/27/18	4/27/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 130 - Deburr if necessary.
140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	6.2960 sf (.1574 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	6	219	0



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Container No: S066665



Part: D3065-7

Job No: 176375

Serial No/Batch: S066665

Revision:

Inspector:

Date: 04/29/18

8-88
44
DVS
32
100
10
36
36

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0,129	
2	Step Spacer	0.865inches ± 0.005	0.870 0.860	0,863	
3	Step Spacer	4.522inches ± 0.010	4.532 4.512	4,525	
4	Step Spacer	0.250inches ± 0.010	0.260 0.240	0,251	
5	Step Spacer	2.093inches ± 0.010	2.103 2.083	2,095	
6	Step Spacer	3.936inches ± 0.005	3.941 3.931	3,937	
7	Step Spacer	4.186inches ± 0.010	4.196 4.176	4,188	
8	Step Spacer	1.250inches ± 0.005	1.255 1.245	1,252	
9	Step Spacer	0.125inches ± 0.010	0.135 0.115	0,125	
10	Step Spacer	Attribute			

Plex 4/20/18 3:29 PM Dart.Gagnon.Michelle